ADDITIF ANTI-ROUILLE - 01025/01026/01090

SAFETY DATA SHEET

(REACH regulation (EC) n° 1907/2006 - n° 2015/830)

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product name: ADDITIF ANTI-ROUILLE Product code: 01025/01026/01090.

1.2. Relevant identified uses of the substance or mixture and uses advised against

Lubricant for cutting

1.3. Details of the supplier of the safety data sheet

Registered company name: PRESI S.A.

Address: 11 Rue du vercors.38320.EYBENS.France.

Telephone: +33 (0)4.76.72.00.21. Fax: +33 (0)4.76.72.05.84.

presi@presi.com www.presi.com

1.4. Emergency telephone number: +33 (0)1.45.42.59.59.

Association/Organisation: INRS / ORFILA http://www.centres-antipoison.net.

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

In compliance with EC regulation No. 1272/2008 and its amendments.

Skin irritation, Category 2 (Skin Irrit. 2, H315).

Eye irritation, Category 2 (Eye Irrit. 2, H319).

This mixture does not present a physical hazard. Refer to the recommendations regarding the other products present on the site.

This mixture does not present an environmental hazard. No known or foreseeable environmental damage under standard conditions of use.

2.2. Label elements

In compliance with EC regulation No. 1272/2008 and its amendments.

Hazard pictograms:



GHS07

Signal Word : WARNING

Hazard statements:

H315 Causes skin irritation.
H319 Causes serious eye irritation.

Precautionary statements - Prevention :

P262 Do not get in eyes, on skin, or on clothing.

2.3. Other hazards

The mixture does not contain substances classified as 'Substances of Very High Concern' (SVHC) >= 0.1% published by the European CHemicals Agency (ECHA) under article 57 of REACH: http://echa.europa.eu/fr/candidate-list-table

The mixture fulfils neither the PBT nor the vPvB criteria for mixtures in accordance with annexe XIII of the REACH regulations EC 1907/2006.

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SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.2. Mixtures

Composition:

| Identification | (EC) 1272/2008 | Note | % |
|--------------------------------------|-------------------------|------|-----------------|
| ALKANOLAMINE | GHS07 | | 25 <= x % < 50 |
| | Wng | | |
| | Eye Irrit. 2, H319 | | |
| CAS: 112-34-5 | GHS07 | [1] | 10 <= x % < 25 |
| EC: 203-961-6 | Wng | | |
| | Eye Irrit. 2, H319 | | |
| 2-(2-BUTOXYETHOXY)ETHANOL | | | |
| ACIDE, EQUILIBRE IONIQUE AVEC BASES | GHS07 | | 2.5 <= x % < 10 |
| ORGANIQUE // ACID, IONIC EQUILIBRIUM | Wng | | |
| WITH ORGANIC BASES | Acute Tox. 4, H302 | | |
| | Skin Irrit. 2, H315 | | |
| | Eye Irrit. 2, H319 | | |
| ALCANOLAMINE PRIMAIRE EQUILIBRE | GHS07 | | 2.5 <= x % < 10 |
| IONIQUE AVEC ACIDE // PRIMARY | Wng | | |
| ALKANOLAMINE IONIC EQUILIBRIUM | Acute Tox. 4, H302 | | |
| WITH ACIDS | Acute Tox. 4, H312 | | |
| | Skin Irrit. 2, H315 | | |
| | Eye Irrit. 2, H319 | | |
| | Acute Tox. 4, H332 | | |
| | Aquatic Chronic 3, H412 | | |
| CAS: 141-43-5 | GHS06, GHS05 | [1] | 1 <= x % < 2.5 |
| EC: 205-483-3 | Dgr | | |
| | Acute Tox. 4, H302 | | |
| 2-AMINOETHANOL | Acute Tox. 1, H310 | | |
| | Skin Corr. 1B, H314 | | |
| | Acute Tox. 4, H332 | | |
| | STOT SE 3, H335 | | |
| AMMONIUM QUATERNAIRE // | GHS07, GHS09 | | 0 <= x % < 1 |
| QUATERNARY AMMONIUM COMPOUND | Wng | | |
| | Acute Tox. 4, H302 | | |
| | Acute Tox. 4, H332 | | |
| | Aquatic Acute 1, H400 | | |
| | M Acute = 1 | | |
| | Aquatic Chronic 1, H410 | | |
| | M Chronic = 1 | | |

Information on ingredients:

[1] Substance for which maximum workplace exposure limits are available.

SECTION 4 : FIRST AID MEASURES

As a general rule, in case of doubt or if symptoms persist, always call a doctor.

NEVER induce swallowing by an unconscious person.

4.1. Description of first aid measures

In the event of exposure by inhalation:

Move to fresh air

If symptoms persist, call a physician

In the event of splashes or contact with eyes:

Wash thoroughly with fresh, clean water for 15 minutes holding the eyelids open.

If there is any redness, pain or visual impairment, consult an ophthalmologist.



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In the event of splashes or contact with skin:

Remove contaminated clothing and wash the skin thoroughly with soap and water or a recognised cleaner.

Watch out for any remaining product between skin and clothing, watches, shoes, etc.

If the contaminated area is widespread and/or there is damage to the skin, a doctor must be consulted or the patient transferred to hospital.

In the event of swallowing:

Do not give the patient anything orally.

In the event of swallowing, if the quantity is small (no more than one mouthful), rinse the mouth with water and consult a doctor.

Seek medical attention immediately, showing the label.

4.2. Most important symptoms and effects, both acute and delayed

Causes severe eye irritation.

Causes skin irritation.

4.3. Indication of any immediate medical attention and special treatment needed

No data available.

SECTION 5: FIREFIGHTING MEASURES

Non-flammable.

5.1. Extinguishing media

Suitable methods of extinction

In the event of a fire, use:

- powder
- foam
- carbon dioxide (CO2)

Unsuitable methods of extinction

High volume water jet

5.2. Special hazards arising from the substance or mixture

A fire will often produce a thick black smoke. Exposure to decomposition products may be hazardous to health.

Do not breathe in smoke.

In the event of a fire, the following may be formed:

- carbon monoxide (CO)
- carbon dioxide (CO2)

5.3. Advice for firefighters

In the event of fire, wear self-contained breathing apparatus

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Consult the safety measures listed under headings 7 and 8.

For non first aid worker

Avoid any contact with the skin and eyes.

For first aid worker

First aid workers will be equipped with suitable personal protective equipment (See section 8).

6.2. Environmental precautions

Contain and control the leaks or spills with non-combustible absorbent materials such as sand, earth, vermiculite, diatomaceous earth in drums for waste disposal.

Prevent any material from entering drains or waterways.

6.3. Methods and material for containment and cleaning up

If the ground is contaminated, once the product has been recovered by sponging with an inert and non-combustible absorbent material, wash the contaminated area in plenty of water.

Clean preferably with a detergent, do not use solvents.

Remove with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust)

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Contaminated surfaces will be extremely slippery

Prevent product from entering in sewer

6.4. Reference to other sections

No data available.

SECTION 7: HANDLING AND STORAGE

Requirements relating to storage premises apply to all facilities where the mixture is handled.

7.1. Precautions for safe handling

Always wash hands after handling.

Remove and wash contaminated clothing before re-using.

To dilute for use

Safe handling advice Avoid contact with skin and eyes

Technical measures / Precautions Provide sufficient air exchange and/or ventilation in work rooms

Fire prevention:

Prevent access by unauthorised personnel.

Recommended equipment and procedures:

For personal protection, see section 8.

Observe precautions stated on label and also industrial safety regulations.

Avoid skin and eye contact with this mixture.

Prohibited equipment and procedures:

No smoking, eating or drinking in areas where the mixture is used.

7.2. Conditions for safe storage, including any incompatibilities

Keep the container tightly closed in a cool, well ventilated place

N/A

If humidity and temperature too low, fears the freeze

Prevent product from entering in sewer

Packaging

Always keep in packaging made of an identical material to the original.

7.3. Specific end use(s)

No data available.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Occupational exposure limits:

- European Union (2017/164/UE, 2009/161/UE, 2006/15/CE, 2000/39/CE, 98/24/CE)

| CAS | VME-mg/m3: | VME-ppm: | VLE-mg/m3: | VLE-ppm: | Notes: |
|----------|------------|----------|------------|----------|--------|
| 112-34-5 | 67.5 | 10 | 101.2 | 15 | - |
| 141-43-5 | 2.5 | 1 | 7.6 | 3 | Peau |

- ACGIH TLV (American Conference of Governmental Industrial Hygienists, Threshold Limit Values, 2010):

| CAS | TWA: | STEL: | Ceiling: | Definition: | Criteria: |
|----------|-------|-------|----------|-------------|-----------|
| 141-43-5 | 3 ppm | 6 ppm | | | |

- Germany - AGW (BAuA - TRGS 900, 21/06/2010) :

| CAS | VME: | VME: | Excess | Notes |
|----------|------|-----------|--------|---------|
| 112-34-5 | | 10 ppm | | 1,5 (I) |
| | | 67 mg/m3 | | |
| 141-43-5 | | 2 ppm | | 2(I) |
| | | 5,1 mg/m3 | | |

⁻ Canada / Quebec (Regulations on occupational health and safety) :



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| CAS | TWA: | STEL: | Ceiling: | Definition: | Criteria: |
|----------|-----------|----------|----------|-------------|-----------|
| 141-43-5 | 3 ppm | 6 ppm | | | |
| | 7,5 mg/m3 | 15 mg/m3 | | | |

- France (INRS - ED984:2012):

| CAS | | VME-ppm: | VME-mg/m3: | VLE-ppm: | VLE-mg/m3: | Notes: | TMP No: |
|------|------|----------|------------|----------|------------|--------|------------|
| 112- | 34-5 | 10 | 67.5 | 15 | 101.2 | - | - |
| 141- | 43-5 | 1 | 2.5 | 3 | 7.6 | - | 49, 49 Bis |

- Japan (JSOH, 20/05/2009):

| CAS | TWA: | STEL: | Ceiling: | Definition: | Criteria: |
|----------|-----------|-------|----------|-------------|-----------|
| 141-43-5 | 3 ppm | | | | |
| | 7.5 mg/m | | | | |

- Switzerland (SUVA 2015):

| CAS | VME | VLE | Valeur plafond | Notations |
|----------|----------|-------------|----------------|-----------|
| 112-34-5 | 10 ppm | 15 ppm | | SSC |
| | 67 mg/m3 | 101,2 mg/m3 | | |
| 141-43-5 | 2 ppm | 4 ppm | | S |
| | 5 mg/m3 | 10 mg/m3 | | |

- USA / NIOSH IDLH (National Institute for Occupational Safety and Health, Immediately Dangerous to Life or Health Concentrations):

| CAS | TWA: | STEL: | Ceiling: | Definition: | Criteria: |
|----------|---------|----------|----------|-------------|-----------|
| 141-43-5 | 3 ppm | 6 ppm | | | |
| | 8 mg/m3 | 15 mg/m3 | | | |

- UK / WEL (Workplace exposure limits, EH40/2005, 2007):

| CAS | TWA: | STEL: | Ceiling: | Definition: | Criteria: |
|----------|------------|-----------|----------|-------------|-----------|
| 141-43-5 | 1 ppm | 3 ppm | | Sk | |
| | 2.5 mg/m3 | 7.6 mg/m | | | |

8.2. Exposure controls

Appropriate engineering controls

Avoid contact with skin, eyes and clothing

Contaminated equipment (brushes, rags) must be cleaned immediately with water

Personal protection measures, such as personal protective equipment

Pictogram(s) indicating the obligation of wearing personal protective equipment (PPE):







Use personal protective equipment that is clean and has been properly maintained.

Store personal protective equipment in a clean place, away from the work area.

Never eat, drink or smoke during use. Remove and wash contaminated clothing before re-using. Ensure that there is adequate ventilation, especially in confined areas.

- Eye / face protection

Avoid contact with eyes.

Use eye protectors designed to protect against liquid splashes

Before handling, wear safety goggles with protective sides accordance with standard EN166.

In the event of high danger, protect the face with a face shield.

Prescription glasses are not considered as protection.

Individuals wearing contact lenses should wear prescription glasses during work where they may be exposed to irritant vapours.

Provide eyewash stations in facilities where the product is handled constantly.

Safety glasses

- Hand protection

Wear suitable protective gloves in the event of prolonged or repeated skin contact.

Use suitable protective gloves that are resistant to chemical agents in accordance with standard EN374.

Gloves must be selected according to the application and duration of use at the workstation.



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Protective gloves need to be selected according to their suitability for the workstation in question: other chemical products that may be handled, necessary physical protections (cutting, pricking, heat protection), level of dexterity required.

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Type of gloves recommended:

- Natural latex
- Nitrile rubber (butadiene-acrylonitrile copolymer rubber (NBR))
- PVC (polyvinyl chloride)
- Butyl Rubber (Isobutylene-isoprene copolymer)

Recommended properties:

- Impervious gloves in accordance with standard EN374

- Body protection

Avoid skin contact.

Wear suitable protective clothing.

Suitable type of protective clothing:

In the event of substantial spatter, wear liquid-tight protective clothing against chemical risks (type 3) in accordance with EN14605 to prevent skin contact.

In the event of a risk of splashing, wear protective clothing against chemical risks (type 6) in accordance with EN13034 to prevent skin contact.

Work clothing worn by personnel shall be laundered regularly.

After contact with the product, all parts of the body that have been soiled must be washed.

As required, wear a face mask, impervious protective clothing, and safety boots (when handling drums)

- Respiratory protection

Breathing apparatus needed only when aerosol or mist is formed

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

General information:

Physical state: Fluid liquid. Color: N/A Odour: Slight

Important health, safety and environmental information

pH: 9.35 .

Slightly basic.

pH (aqueous solution): 10.0 (50 g/l, 20°C) Boiling point/boiling range: Not specified. Flash point interval: Not relevant. Vapour pressure (50°C): Not relevant. 1.04 (15°C) Density: Soluble. Water solubility: Melting point/melting range: Not specified. Self-ignition temperature: Not specified. Decomposition point/decomposition range: Not specified.

9.2. Other information

No data available.

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity

No data available.

10.2. Chemical stability

This mixture is stable under the recommended handling and storage conditions in section 7.

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10.3. Possibility of hazardous reactions

No data available.

10.4. Conditions to avoid

Avoid:

- frost
- heat
- flames and hot surfaces

10.5. Incompatible materials

Keep away from:

- strong oxidising agents

10.6. Hazardous decomposition products

The thermal decomposition may release/form:

- carbon monoxide (CO)
- carbon dioxide (CO2)

Incomplete combustion produces toxic gases, such as CO, CO2, various forms of hydrocarbons, aldehydes, etc..., and soots

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

May cause irreversible damage to the skin; namely inflammation of the skin or the formation of erythema and eschar or oedema following exposure up to four hours.

May have reversible effects on the eyes, such as eye irritation which is totally reversible by the end of observation at 21 days.

11.1.1. Substances

Acute toxicity:

2-AMINOETHANOL (CAS: 141-43-5)

Oral route: LD50 = 1515 mg/kg

Species: Rat

 $Dermal \ route: \qquad \qquad LD50 = 2504 \ mg/kg$

Species: Rabbit

ALCANOLAMINE PRIMAIRE EQUILIBRE IONIQUE AVEC ACIDE // PRIMARY ALKANOLAMINE IONIC EQUILIBRIUM WITH

ACIDS

Oral route : LD50 = 1515 mg/kg

Species: Rat

OECD Guideline 401 (Acute Oral Toxicity)

2-(2-BUTOXYETHOXY)ETHANOL (CAS: 112-34-5)

Oral route: LD50 = 3384 mg/kg

Species: Rabbit

 $Dermal \ route: \qquad \qquad LD50 = 2700 \ mg/kg$

ALKANOLAMINE

Oral route : LD50 = 4680 mg/kg

Species: Rat

Dermal route: LD50 = 5990 mg/kg

Species: Rabbit

Respiratory or skin sensitisation:

2-AMINOETHANOL (CAS: 141-43-5)



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Guinea Pig Maximisation Test (GMPT): Non-sensitiser.

Species: Guinea pig

OECD Guideline 406 (Skin Sensitisation)

11.1.2. Mixture

Acute toxicity:

Oral route: No observed effect.

LD50 = 12531.02 mg/kg

Dermal route: No observed effect.

LD50 = 36666.67 mg/kg

Inhalation route (Vapours): No effect.

Duration of exposure: 4 h

LC50 = 366.67 mg/l

Serious damage to eyes/eye irritation:

N/A

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

12.1.1. Substances

2-AMINOETHANOL (CAS: 141-43-5)

LC50 = 125 mg/lFish toxicity:

Duration of exposure: 96 h

NOEC = 1.2 mg/l

Duration of exposure: 28 days

Crustacean toxicity: EC50 = 65 mg/l

Duration of exposure: 48 h

NOEC = 0.85 mg/lSpecies: Others

Duration of exposure: 21 days

Algae toxicity: ECr50 = 22 mg/l

Duration of exposure: 72 h

NOEC > 1 mg/l

2-(2-BUTOXYETHOXY)ETHANOL (CAS: 112-34-5)

Fish toxicity: LC50 = 1300 mg/l

Duration of exposure: 96 h

Algae toxicity: ECr50 > 101 mg/l

Duration of exposure: 72 h

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LC50 = 1466 mg/lFish toxicity:

Duration of exposure: 96 h

Crustacean toxicity: EC50 = 233 mg/l

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Duration of exposure: 48 h

Aquatic plant toxicity: ECr50 = 176 mg/l

Duration of exposure: 72 h

12.1.2. Mixtures

No aquatic toxicity data available for the mixture.

12.2. Persistence and degradability

12.2.1. Substances

2-AMINOETHANOL (CAS: 141-43-5)

Biodegradability: Rapidly degradable.

2-(2-BUTOXYETHOXY)ETHANOL (CAS: 112-34-5)

Biodegradability: no degradability data is available, the substance is considered as not degrading

quickly.

ALKANOLAMINE

Biodegradability: no degradability data is available, the substance is considered as not degrading

quickly.

12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

Do not discharge into surface water or sanitary sewer system

12.5. Results of PBT and vPvB assessment

No data available.

12.6. Other adverse effects

No data available.

German regulations concerning the classification of hazards for water (WGK):

WGK 1 (VwVwS vom 27/07/2005, KBws): Slightly hazardous for water.

SECTION 13: DISPOSAL CONSIDERATIONS

Proper waste management of the mixture and/or its container must be determined in accordance with Directive 2008/98/EC.

13.1. Waste treatment methods

Do not pour into drains or waterways.

Waste:

Waste management is carried out without endangering human health, without harming the environment and, in particular without risk to water, air, soil, plants or animals.

Recycle or dispose of waste in compliance with current legislation, preferably via a certified collector or company.

Do not contaminate the ground or water with waste, do not dispose of waste into the environment.

Soiled packaging:

Empty container completely. Keep label(s) on container.

Give to a certified disposal contractor.

SECTION 14: TRANSPORT INFORMATION

Exempt from transport classification and labelling.

14.1. UN number

-

14.2. UN proper shipping name

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14.3. Transport hazard class(es)

-

14.4. Packing group

-

14.5. Environmental hazards

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14.6. Special precautions for user

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SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

- Classification and labelling information included in section 2:

The following regulations have been used:

- EU Regulation No. 1272/2008 amended by EU Regulation No. 487/2013.
- EU Regulation No. 1272/2008 amended by EU Regulation No. 758/2013.
- EU Regulation No. 1272/2008 amended by EU Regulation No. 944/2013.
- EU Regulation No. 1272/2008 amended by EU Regulation No. 605/2014.
- EU Regulation No. 1272/2008 amended by EU Regulation No. 1297/2014.
- Container information:

No data available.

- Particular provisions :

No data available.

- German regulations concerning the classification of hazards for water (WGK) :

WGK 1 (VwVwS vom 27/07/2005, KBws): Slightly hazardous for water.

15.2. Chemical safety assessment

No data available.

SECTION 16: OTHER INFORMATION

Since the user's working conditions are not known by us, the information supplied on this safety data sheet is based on our current level of knowledge and on national and community regulations.

The mixture must not be used for other uses than those specified in section 1 without having first obtained written handling instructions.

It is at all times the responsibility of the user to take all necessary measures to comply with legal requirements and local regulations.

The information in this safety data sheet must be regarded as a description of the safety requirements relating to the mixture and not as a guarantee of the properties thereof.

Wording of the phrases mentioned in section 3:

| H310 | Fatal in contact with skin. |
|------|---|
| H312 | Harmful in contact with skin. |
| H314 | Causes severe skin burns and eye damage. |
| H315 | Causes skin irritation. |
| H319 | Causes serious eye irritation. |
| H332 | Harmful if inhaled. |
| H335 | May cause respiratory irritation. |
| H400 | Very toxic to aquatic life. |
| H410 | Very toxic to aquatic life with long lasting effect |

Harmful if swallowed.

Abbreviations:

H412

H302

ADR: European agreement concerning the international carriage of dangerous goods by Road.

IMDG: International Maritime Dangerous Goods.

Harmful to aquatic life with long lasting effects.



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IATA: International Air Transport Association. ICAO: International Civil Aviation Organisation

RID: Regulations concerning the International carriage of Dangerous goods by rail.

 $WGK: Wasserge fahrdungsklasse \ (Water\ Hazard\ Class).$

GHS07: Exclamation mark

PBT: Persistent, bioaccumulable and toxic. vPvB: Very persistent, very bioaccumulable. SVHC: Substances of very high concern.